





- ① Loctite 603
- ② Loctite 222
- ③ ESSO Beacon 2
- ④ Molykote BR 2 plus
- ⑤ Klueber Isoflex Alltime SL2
- ⑥ Klueber Isoflex NBU 15

N2.5823  
P32.1722  
N1.2216

**6 SPARE PARTS LIST 43.0364.02**

43.0364.02	P321/16/0.65-1.05		P321.0001.02			09.03.04
Item-No.		in group	Pcs.	Description	Dimension	Field
N1.1305			2	SCREW	M4 X 7.8	D3
N1.1328		P32.0130	2	SCREW	M3 X 10	C4
N1.1553		P32.1701	1	HEXAGON SCREW	M4 X 8	C5
N1.1904			4	SCREW	M5 X 20	D7+
N1.1909			2	FLAT HEAD SCREW	M3 X 5	E3+
N1.1915		P32.0130	2	SCREW	M4 X 8	D5
N1.1925			1	SCREW	M4 X 20	E6
N1.1929			1	SCREW	M5 X 50	D7
N1.1934		P32.0130	6	FLAT HEAD SCREW	M4 X 50	A4+
N1.2112		P32.0133	3	COUNTERSUNK SCREW	M4 X 10	C1
N1.2216			2	COUNTERSUNK SCREW	M3 X 8	E4+
N1.6108		P32.0130	1	WASHER	12 X 16 X 2	C5
N1.6205		P32.0130	2	SPRING LOCK WASHER	M4	D5
N1.6309		P32.0130	1	SPACER WASHER	10 X 16 X 0.5	B5
N1.6312		P32.0130	1	SUPPORTING DISK	8 X 14 X 1.2	C2
N1.6331		P32.0130	4	SPACER WASHER	6 X 12 X 0.5	B6+
N1.6503			5	SAFETY WASHER	M5	D6+
N1.6504			3	SAFETY WASHER	M4	D3+
N1.6504		P32.0130	6	SAFETY WASHER	M4	B3+
N1.6504		P32.1701	1	SAFETY WASHER	M4	C5
N1.6505			2	SAFETY WASHER	M3	E3
N1.6505		P32.0130	2	SAFETY WASHER	M3	C4
N1.7206		P32.1604	2	PT-SCREW	2.2 X 10	C5+
N1.7207		P32.0130	4	PT-SCREW	3 X 40	A1+
N1.7208		P32.0130	4	PT-SCREW	3 X 14	A4+
N21.2101		P32.1514	3	PARALLEL PIN	5 h6 X 40	D3
N21.2102		P32.0129	2	PARALLEL PIN	3 m6 X 8	E5
N2.1107		P32.0130	1	SECURITY RING	E8	C2
N2.1118			1	SECURITY RING	E6	C7
N2.1121			1	SECURITY RING	E5	C5
N2.1121		P32.0130	4	SECURITY RING	E5	C5+
N2.1606			1	SPRING RING	SW6	A3
N2.1610		P32.0130	1	SPRING RING	SB44	C1
N2.1801		P32.0130	1	TENSIONING RING	4	C1
N2.2110		P32.1514	1	PARALLEL PIN	4 m6 X 10	D3
N2.2145		P32.0133	3	PARALLEL PIN	4 h6 X 18	C2
N2.2187		P32.1514	1	PARALLEL PIN	3 m6 X 6	D4
N2.2189		P32.0121	4	PARALLEL PIN	3 m6 X 5	E3+
N2.2190		P32.0130	2	PARALLEL PIN	6 h6 X 18	B7
N2.2193			1	PARALLEL PIN	3 m6 X 32	C5
N2.2443		P32.0115	1	DOWEL PIN	4 X 15	B3
N2.2464		P32.0130	1	DOWEL PIN	2.5 X 16	B1
N2.3342		P32.0130	1	FEATHER KEY	2 X 2 X 10	E2
N2.4902			4	HAMMER HEAD BOLT	1.85 X 4.76	B3+
N2.5132		P32.0130	1	PRESSURE SPRING	0.5 X 4 X 16/9.5	D4
N2.5157		P32.0130	2	PRESSURE SPRING	0.6 X 4.8 X 20/15.5	C3
N2.5178			2	PRESSURE SPRING	0.32 X 2.82 X 20.5/ 20.5	D5
N2.5235		P32.0130	1	PRESSURE SPRING	0.5 X 4.50 X 42.4/28.5	C3
N2.5236		P32.0130	1	PRESSURE SPRING	0.9 X 15 X 59.7/7.5	C5
N2.5237			1	PRESSURE SPRING	0.8 X 4.8 X 25/18.5	D5

[ ] = Group

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43.0364.02	P321/16/0.65-1.05		P321.0001.02			09.03.04
Item-No.		in group	Pcs.	Description	Dimension	Field
N2.5621		P32.0115	14	CUP SPRING	15 X 8.2 X 0.7	C3
N2.5822		P32.0130	1	TORSION SPRING	1.25 X 11/3.75	D1
N2.5823			1	TORSION SPRING	2.8 X 17/4	E4
N3.1134		P32.0130	1	BALL BEARING	7 X 22 X 7	C6
N3.1134		P32.1731	1	BALL BEARING	7 X 22 X 7	C7
N3.1157		P32.0133	1	BALL BEARING	30 X 42 X 7	D2
N3.1158		P32.0107	1	BALL BEARING	8 X 16 X 5	B6
N3.1159		P32.0130	2	BALL BEARING	6 X 19 X 6	B7
N3.1160		P32.0132	1	BALL BEARING	40 X 52 X 7	C1
N3.1172			2	BALL BEARING	30 X 42 X 7	E4+
N3.1178		P32.0120	1	BALL BEARING	35 X 44 X 5	C1
N3.1702		P32.0130	6	BALL	4 MM	C4
N3.1703		P32.0130	1	BALL	5 MM	D4
N3.2105		P32.0133	3	NEEDLE CAGE	K 4 X 7 X 7 TN	C2
N3.2107			3	NEEDLE CAGE	K 5 X 9 X 13 TN	D4
N3.2347		P32.0130	2	NEEDLE BUSH	10 X 14 X 12	C6
N3.2350		P32.0129	1	NEEDLE CASE	6 X 10 X 9	D5
N3.2407		P32.0130	1	INNER RACEWAY	12 X 15 X 16	D4
N3.3150		P32.0121	3	SLIDE-BEARING	8 X 10 X 12	E3
N3.3172		P32.1514	1	SLIDE-BEARING	8 X 10 X 10	E2
N3.3173		P32.1514	1	SLIDE-BEARING	17 X 19 X 12	D4
N3.3174		P32.1101	1	SLIDE-BEARING	4 X 5.5 X 6	C5
N3.3189		P32.1514	2	SLIDE-BEARING	8 X 10 X 8	C2
N3.4509		P32.1518	1	NEEDLE FREE WHEELING	6 X 10 X 15	D1
N41.9127			1	ADHESIVE LABEL	20 X 10 X 0.1	D6
N41.9158			1	TYPE PLATE	<<P321>>	B4
N41.9160		P32.0130	2	ADHESIVE LABEL	14.4 VOLT	A5+
N4.9108			1	ADHESIVE LABEL	54 X 12 X 0.1	A5
N4.9159			1	LABEL	<<CE>>	E6
N5.1129		P32.0107	1	ELECTRIC MOTOR		B7
N5.1129		P32.0131	1	ELECTRIC MOTOR		A2
N5.2322		P32.1604	2	MICRO SWITCH		C5+
N5.2702			1	COVER		B3
[N5.4309]			1	BATTERY		A6
N5.4318		N5.4309	1	HOUSING		A6
N6.6271		P32.0107	1	O-RING	17 X 3.0	B7
N6.6271		P32.0131	1	O-RING	17 X 3.0	A3
P30.1158			1	GUIDE PIN		D5
P30.1164			1	GUIDE PIN		D5
[P32.0106]		P32.0130	1	ENERGY TRANSMISSION		A7
[P32.0107]		P32.0130	1	WELDING MOTOR		A7
[P32.0115]		P32.0130	1	SPRING PACKAGE		B3
[P32.0120]		P32.0130	1	WHEEL		B1
[P32.0121]			1	TENSIONING BODY		E3
[P32.0129]			1	END COVER		D6
[P32.0130]			1	BASE MODEL		A5
[P32.0131]		P32.0130	1	TENSIONING MOTOR		A3
[P32.0132]		P32.0130	1	SPUR WHEEL		B1
[P32.0133]		P32.0130	1	IDLER STEP		C2
P32.1011		P32.0130	2	FELT		C3+
P32.1012		P32.0130	1	COUPLER		D2
P32.1014		P32.0130	1	SHAFT		D2
P32.1018		P32.0130	1	CARTRIDGE		C3

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43.0364.02	P321/16/0.65-1.05		P321.0001.02			09.03.04
Item-No.		in group	Pcs.	Description	Dimension	Field
P32.1019		P32.0130	1	SWITCH ROCKER		C2
P32.1020		P32.0130	1	MOTOR HOUSING		C7
P32.1023		P32.1731	1	PINION		C7
P32.1027		P32.0130	1	BALL CAGE		C4
P32.1028		P32.0130	1	BOLT		D4
P32.1029		P32.0130	1	THRUST PIECE		C4
P32.1030		P32.0115	1	SPRING BOLT		C3
P32.1031		P32.0115	1	SPRING SLIDE		B3
P32.1032		P32.0130	1	DRIVING PIN		C4
P32.1034		P32.0130	1	LEVER		D5
P32.1035		P32.0130	2	DRIVER		D4+
P32.1037		P32.0130	2	SPUR WHEEL		B6
P32.1039		P32.0130	1	SHAFT		B2
P32.1041		P32.0130	1	CAM		B2
P32.1046		P32.0133	3	IDLER GEAR		C2
P32.1047		P32.0133	1	COVER		C1
P32.1048		P32.0120	1	WHEEL		C1
P32.1050		P32.0130	1	FRONT TOGGLE LINK		E2
P32.1051		P32.0130	1	LEVER		D1
P32.1052		P32.0130	1	STANCHION		C1
[P32.1101]		P32.0130	1	MOTOR HOUSING		A5
P32.1105		P32.1604	1	RETAINER		C5
P32.1106		P32.1604	2	TURNING BUTTON		B5
P32.1107		P32.0106	1	MOTOR SUPPORT		A7
[P32.1108]		P32.0106	1	BUSBAR		A6
[P32.1111]		P32.0106	1	BUSBAR		A6
[P32.1114]		P32.0106	1	BUSBAR		A6
P32.1118		P32.0106	1	CONNECTING PLATE		A7
P32.1119		P32.0107	1	PINION		B6
P32.1120		P32.0107	1	FELT WASHER		B7
P32.1121		P32.0107	2	TORSIONAL STOP		B7
P32.1121		P32.0131	2	TORSIONAL STOP		A3
P32.1122		P32.0107	1	RUBBER BUSHING		A7
P32.1122		P32.0131	1	RUBBER BUSHING		B2
P32.1124		P32.0130	1	INSERT		A1
P32.1125		P32.0130	1	MOTOR COVER		A1
P32.1126		P32.0106	1	PLUG SOCKET		B6
P32.1210			2	CENTERING SLEEVE		D4
P32.1211			1	COVER		D6
[P32.1212]			1	HANDLE LEVER		B6
P32.1215			1	HANDLE SHAFT		A4
P32.1216			1	PRESSURE ROLLER		E2
P32.1228			1	HOLDER		E3
P32.1229			1	HOLDER		E3
P32.1246			1	STRAP GUIDE		E5
P32.1248			1	SEESAW LEVER		D6
P32.1249			1	SEESAW LEVER		C5
P32.1251		P32.1701	1	COUPLER		C5
P32.1503		P32.1514	1	SWIVEL SHAFT		E3
P32.1510		P32.0130	1	ROCKER		C6
P32.1511	*	P32.0130	1	WELDING GRIPPER		D4
P32.1512		P32.0130	1	ECCENTRIC SHAFT		D5
P32.1513		P32.0130	1	COVER		C4

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Item-No.		in group	Pcs.	Description	Dimension	Field
[P32.1514]		P32.0130	1	BODY		D2
P32.1515		P32.1514	1	BODY		D2
P32.1516		P32.0133	1	PLANET SHAFT		C2
[P32.1518]		P32.0130	1	RATCHET WHEEL		C1
P32.1519		P32.1518	1	SPUR WHEEL		D1
P32.1520		P32.0132	1	SPUR WHEEL		B1
P32.1603		P32.0131	1	PINION		A3
[P32.1604]		P32.0130	1	CIRCUIT BOARD		B6
[P32.1701]			1	COUPLER		C5
P32.1702		P32.1701	1	THRUST PIECE		C5
P32.1703		P32.0121	1	TENSIONING BODY		E3
P32.1706			1	STEEL INSERT		E1
P32.1707	*		1	WELDING STOP GRIPPER		E1
P32.1708	*		1	CUTTER		D5
P32.1709			1	GUIDE CASE		D5
P32.1710			1	CENTERING SLEEVE		D6
P32.1712			3	DOWEL		E4
P32.1719	*		1	GRIPPER		E4
P32.1720	*		1	GRIPPER		E4
P32.1721	*		1	GRIPPER		E4
P32.1722			1	STRAP STOP		E4
P32.1726		P32.0129	1	END COVER		D6
P32.1727			3	IDLER GEAR		D3
P32.1729	*		1	TENSIONING WHEEL		E5
[P32.1731]		P32.0130	1	WELDING EXCENTRIC		C7
P32.1732		P32.1731	1	WELDING EXCENTRIC		C6

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