PARTS LIST, PF (017900)

<u>KEY</u>	QTY.	PART#	DESCRIPTION	<u> </u> _1
1	1	014809	Roll pin, .093 x 1.000	
2	1	017910	Drive pawl	$\frac{1}{2}$
3	1	017920	Drive pawl spring	S S S S S S S S S S S S S S S S S S S
4	1	017904	Tension handle	
5	1	017919	Pawl pin	
6	1	017912	Pinion gear	
7	1	017911	Tension gear	
8	1	017918	Bushing	
9	2	023093	Woodruff key, #403	11
10	1	017922	Feedwheel shaft	
11	1	003359	BHCS, 5/16-24 x /8	8 9 @ 14 6 @ 14
12	1	004959	Washer, 5/16 SAE	
13	1	041912	BHSCS, #10-24x 3/8	13
14	1	023089	Washer, 3/16 SAE	14
15	2	017915	Hold pawl	10 8 6
16	1	017906	Gear housing	9 77
17	1	017921	Pivot pin	
18	2	017916	Hold pawl spring	15
19	1	017923	Feedwheel	19
20	1	001656	Strap guide pin	15
21	1	017913	Lift arm	16-
22	1	017908	Breaker nose	18. 28 29
23	2	004618	SHCS, #10-24 x 5/8	32
24	1	005756	Roll pin, 3/16 x 3/4	20 31 21
25	1	008777	Wear plug	18
26	1	001644	Lock wire	
27	1	017914	Base spring	
28	1	003133	Caution sign	
29	1	017902	Base	22 22
30	1	017936	Nameplate	23
31	1	424036	Bushing	
32	1	020694	Set screw	A
	-			23 25 26 27

AWARNING

Inspect all parts daily and replace them if they are worn or broken. Failure to do this can affect a product's operation and could result in serious personal injury.

NOTES:

- 1. When ordering parts, please show tool model, part number and name. All recommended spare parts are underlined and should be stocked. Standard hardware parts may be obtained from local hardware suppliers.
- 2. Slot in roll pin (24) must face down.
- 3. Assemble lift arm (21) with leg marked "S" as shown.

MAINTENANCE

Clean and apply a light weight machine oil to all moving parts on a weekly basis. Clean the feedwheel daily with a wire brush. Debris accumulated in the teeth of either the feedwheel or the clutch plug must be removed with a small wire brush. A need to clean the teeth will become apparent when either the feedwheel skids on the strap or the lower straps slips on the clutch plug during tensioning.