PARTS LIST, PFH (017930)

<u>KEY</u>	<u>QTY.</u>	PART#	DESCRIPTION	_
1	1	014809	Roll pin, .093 x 1.000	
2	1	017959	Drive pawl	3 4
3	1	017946	Drive pawl spring	2
4	1	017932	Tension handle	
5	1	017945	Pawl pin	
6	1	017925	Pinion gear	
7	1	017926	Tension gear	
8	1	017929	Bushing	8
9	1	017947	Feedwheel shaft	
10	1	041912	BHCS, #10-24 x 3/8	9 6
11	1	184501	Washer, 3/16 SAE	
12	1	043982	BHSCS, 5/16-24 x 1/2	
13	1	004959	Washer, 5/16 SAE	
14	2	017943	Hold pawl	
15	1	017928	Gear housing	
16	2	017944	Hold pawl spring	
17	1	017937	Pivot pin	
18	1	020517	Feedwheel	14 27 28
19	1	017941	Lift arm	15 A 7 7
20	1	001656	Strap guide pin	
21	1	017935	Breaker nose	31 - 19
22	2	007878	SHCS, 1/4-28 x 3/4	
23	1	097526	Roll pin, 1/4 x 7/8	21 20
24	1	<u>017939</u>	<u>Wear plug</u>	
25	1	<u>017952</u>	Lock wire	22
26	1	<u>017942</u>	Base spring	
27	1	003133	Warning sign	23
28	1	017934	Base	
29	1	017955	Nameplate	
31	1	424035	Bushing	
32	1	020694	Set screw	24
				25 26



Inspect all parts daily and replace them if they are worn or broken. Failure to do this can affect a product's operation and could result in serious personal injury.

NOTES:

- 1. When ordering parts, please show tool model, part number and name. All recommended spare parts are underlined and should be stocked. Standard hardware parts may be obtained from local hardware suppliers.
- 2. Slot in roll pin (23) must face down.
- 3. Assemble lift arm (19) with leg marked "S" as shown.

MAINTENANCE

Clean and apply a light weight machine oil to all moving parts on a weekly basis. Clean the feedwheel daily with a wire brush. Debris accumulated in the teeth of either the feedwheel or the clutch plug must be removed with a small wire brush. A need to clean the teeth will become apparent when either the feedwheel skids on the strap or the lower straps slips on the clutch plug during tensioning.